



Dart Aerospace Ltd.
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647.1501
Job Sheet 210975



Part No: 647.1501

Job Qty: 4 pcs

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/30/20

Job Tracking No:

Due Date: 7/17/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: 647.1500 REV:E IPP REV:A 14.03.03 NEW ISSUE DD VERF:JLM IPP REV:B 14.09.16 PER ECN14-621/REV
NC2 DD VERF:JLM IPP REV:C 14.12.02 AS PER DWG REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		7/16/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		DAS
							Packaging 1 - 22		41 JUL 12 2020
							Packaging 1 - 23		a.p.c.
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S287304



Part: 647.1501

Job No: 210975

Serial No/Batch: S287304

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/12/20

Plex 6/30/20 8:20 AM dart.lacelle.linda

120	Small Fab - 2 - B4B	4 pcs	7/17/20	0.00 1.29	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	' 41 JUL 12 2020
					Small Fab - 7 - B4B	9-30
					Small Fab - 8 - B4B	
130	QC 5	4 pcs	7/17/20	0.00 0.00	Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
					QC 5 - 61	JUL 13 2020 40
					QC 5 - 81	9-89
					QC 5 - 82	
140	Packaging 3-1 - Stock - B4B	4 pcs	7/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	✓ JUL 15 2020 DAS
					Packaging 3 - 4 - B4B	80
					Packaging 3 - 5 - B4B	9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150	QC 21 - SA	4 pcs	7/17/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77

Part Op **110** - (Pick Kit)
 Descriptions: **120** - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5. *\$233475 exp 2/21*
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
150 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
647.1511	Lower Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5167977</i>
647.1512	Breakaway Tip	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5165305</i>
MS20470AD4-12	Rivet	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	<i>FM130297</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1511	4	7	0
	647.1512	4	7	0
	MS20470AD4-12	8	904	0

Part Specifications
Specifications could not be found.